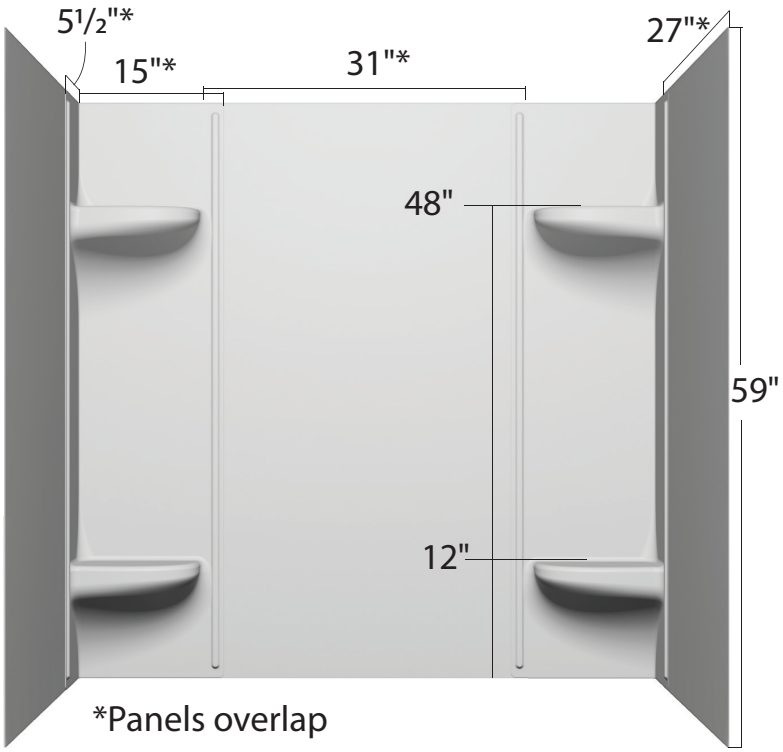
Lyons® Bathtubs & Showers

DO NOT RETURN PRODUCT!
FOR QUESTIONS OR CONCERNS
1-800-458-9036 lyonssupport@lyonsindustries.com

MADE IN THE USA SINCE 1968 WITH AMERICAN MATERIALS

603259 Pro-Tough Surround (PFxx603259)

1. **Read installation instructions carefully before starting**
2. **Before installation, peel away protective film along edge of all panels to ensure correct color. Leave protective film on during installation.**
3. **Not designed for unheated properties. Freezing temperatures could cause cracking.**
4. **Do not use plumber's putty. It will cause product failure and void your warranty. Use a highgrade silicone caulk for all necessary sealing locations.**
5. **Allow panels to reach room temperature before installation.**
6. **Panels can be cut to the dimensions needed**
7. **Two people are required to install.**



*Panels overlap

60" x 32" x 59"

Follow along with our installation videos on Youtube by searching "Lyons Industries Installations" or scan this QRcode:

Subject to manufacturing tolerance of [+] or [-] 1/8"

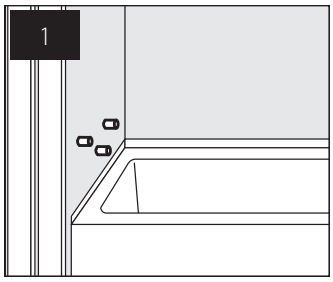
TOOLS & SUPPLIES NEEDED

Tape Measure
Pencil or Marker
Utility Knife
Caulk Gun
1/8" Notched Trowel
Safety Glasses
6 Tubes of adhesive compatible with polystyrene
2 Tube of color coordinating or clear caulk
Caulk (for faucet installation)
Masking Tape
Optional: Material for creating cross bracing (see step 16)

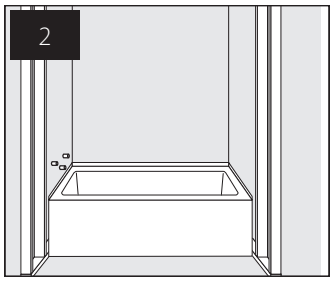
INSTALLATION INSTRUCTIONS

IMPORTANT

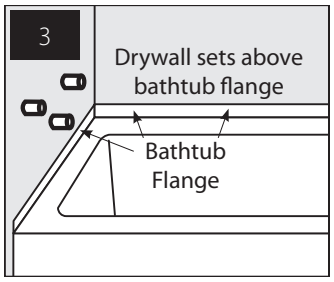
- **Read installation instructions carefully before starting project.**
- **Leave protective film on during installation.**
- **Allow panels to reach room temperature before installation.**
- **Save carton for template.**
- **Not designed for unheated properties. Freezing temperatures could cause cracking.**
- **Keep instructions or proof of purchase for warranty information.**
- ***IMPORTANT — Cut holes from front side. Cover area to be cut with masking tape to prevent chipping and scratching.**



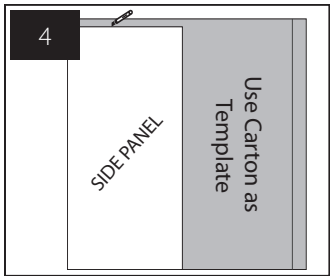
Remove faucet handles, trim, faucet spout and shower door/curtain.



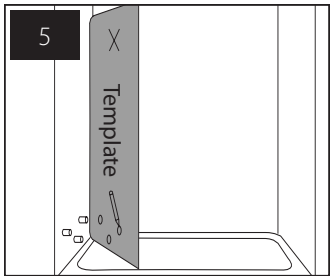
Replace damaged or standard drywall with waterproof board. Waterproof board must be installed to studs above bathtub flange for a plumb surface.



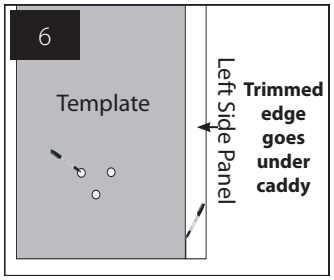
Wall kit may be installed over existing tile.



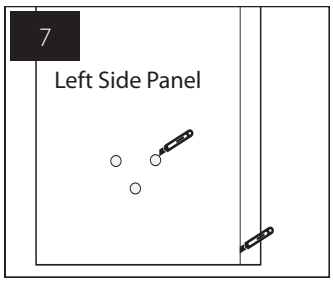
Place one side panel on packing carton to create a template. Cut carton to same size as side panel. Mark one side of template with an "X" and always place "X" side toward alcove wall.



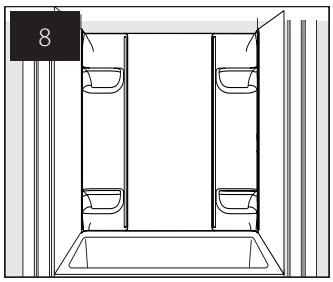
Place template over faucet controls. "X" side goes against wall. Template should be flush with front edge of bathtub and back wall. If not, cut template to fit. Mark faucet locations. Cut holes in template where marked. Trial fit template over faucet controls.



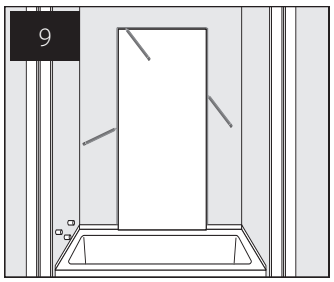
Place side panel on a flat surface with protective film side up. Position template with X side down over side panel. Make sure front edge and bottom are alined. Mark hole locations and panel edge(s). Trimmed edge goes under caddy.



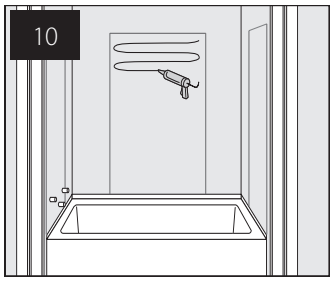
Remove template. Carefully cut* holes and edge(if needed) of panel with utility knife. Trimmed edge goes under caddy. Repeat process for right side panel.



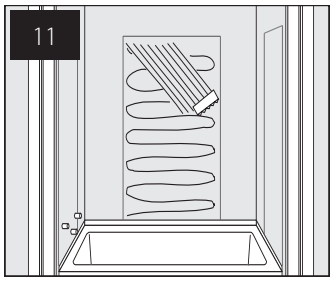
Trial fit all panels and corner caddies. You can use masking tape to keep panels in place as you trial fit. Make sure side panels are flush with front of bathtub.



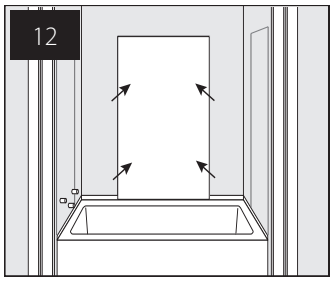
Place back panel and measure from corner to ensure it's centered, then mark placement. Repeat for side panels.



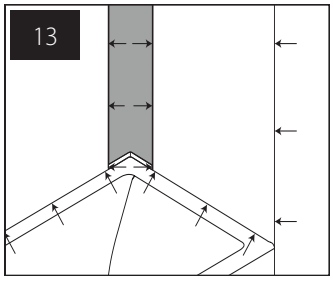
Remove panel and apply adhesive within marked lines on back wall using an "S" pattern.



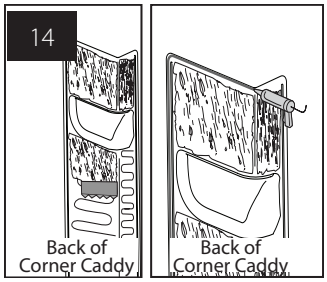
Evenly trowel adhesive. Failure to trowel adhesive will result in an uneven finish. Follow adhesive manufacturer's instructions.



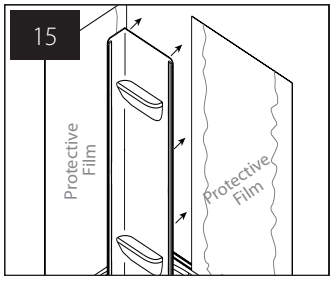
Position back panel and press firmly in place. Repeat steps 9 - 12 for both side panels. Do not peel protective film when doing these steps.



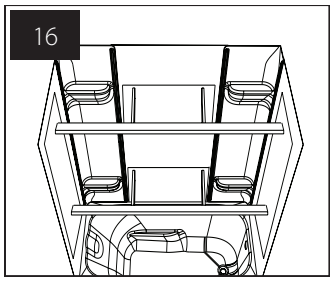
Side panels are designed to be flush with front edge of bathtub. Peel protecitve film along edges that caddies will come in contact with. Note: Back corner gaps will be covered with caddies.



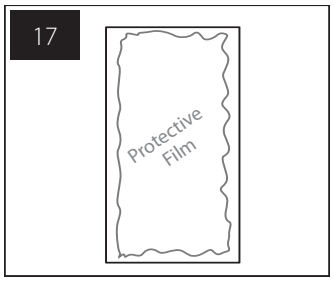
a-Apply adhesive to back of each corner caddy using a "S" pattern. Evenly trowel adhesive. b-Apply 1/8" bead of adhesive around back edge of each corner caddy.



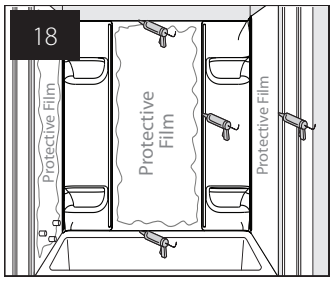
Position caddy in corner of alcove and press firmly in place. Repeat this procedure with second caddy on opposite corner.



Optional: Apply pressure to panels while adhesive cures with cross bracing. Allow adhesive to fully cure per manufacturer's instructions.



Peel back protective film from all panel and caddy edges to allow room for caulking.



Caulk all seams with a high grade color coordinated or clear caulk. Allow caulk to fully cure per manufacturer's instructions. Remove all protective film.

Cleaning

Do not use any abrasive cleaners or metal scrapers.

If drywall mud or plaster gets on finished surface, it may be carefully removed with a wooden scraper made from a piece of scrap wood.

Any excess adhesive should be cleaned up immediately using mineral spirits or WD-40®. DO NOT USE LACQUER THINNER, it will damage surface of wall.

Ideal cleaners are 409®, Soft Scrub Gel®, or Comet Gel®.

WARNING: Some cleaning products are not suitable for use. Read all labels carefully.
DO NOT USE if they say "not suitable for use with ABS, acrylic, or polystyrene."
Always rinse cleansers thoroughly within five minutes of application.

DO NOT RETURN PRODUCT OR CONTACT STORE!
FOR QUESTIONS OR CONCERNS:
Please call or e-mail our customer support team

LYONS CLASSIC BATHING FIXTURE — LIMITED WARRANTY
5-year Consumer / 2-year Commercial

Lyons Industries, Inc. warrants to the original purchaser that this Lyons fixture will be free of manufacturing defects, which affect its performance as a bathing or showering fixture, under the following conditions and subject to the limitations contained in the "Remedies" and "Warranty Limitations" sections. The Limited Warranty applies for 5 years from the date of purchase if the fixture is used in a residential owner-occupied building for non-commercial purposes; or for 2 years from the date of purchase if it is used in any other building, including any building used for rental, commercial or business purposes. This Limited Warranty is void if the fixture is not installed in accordance with the installation instructions supplied by Lyons or local building codes and ordinances or if the care and cleaning instructions supplied by Lyons are not followed. This Limited Warranty is also void if the fixture is moved from the location of its initial installation or is subjected to accident, abuse or misuse. The Limited Warranty excludes normal wear and tear and does not cover damage that can be repaired by following the Scratch Removal Instructions. This Limited Warranty shall be void unless any failure or non-conformance is discovered before the expiration of this warranty and is reported to Lyons, in writing, accompanied by the original proof of purchase, within 30 days of discovery, to: Lyons Industries, Inc., 30000 M-62 West, Dowagiac, Michigan 49047

REMEDIES — The original purchaser's remedy under this Limited Warranty is limited to the repair, replacement, or refund of the purchase price of the fixture, at Lyons' sole option, of any part of the fixture which has failed or does not conform to the manufacturer's specifications. In no event shall Lyons be liable for lost profits, loss of use, incidental, special or consequential damages including, but not limited to, damage to or loss of use of the building or its contents, arising out of any defect in the fixture; nor shall Lyons be liable for any amount in excess of the original purchase price of the fixture. Lyons reserves the right to require the return, at purchaser's expense, of the damaged fixture for repair or exchange before providing services under this Limited Warranty. If Lyons elects to replace the fixture, its obligation is limited to supplying a replacement unit or component part of comparable size and style, and does not include the cost of removal, installation, or transportation, which must be borne by the purchaser. Replacement parts provided under this Limited Warranty are warranted for the remainder of the original warranty period applicable to the fixture, as if such parts were original components of that fixture.

WARRANTY LIMITATIONS — There are no warranties which extend beyond the description on the face hereof. Implied warranties, including those of merchantability or fitness for a particular purpose, are expressly disclaimed. Lyons disclaims any and all liability for special, incidental or consequential damages. Some states do not allow limitations of incidental or consequential damages, so the above limitations and exclusions may not apply to you. In such states, Lyons' liability shall be limited to the extent permitted by state law. Any implied warranties arising by way of state law, including any implied warranty of merchantability or any implied warranty of fitness for a particular purpose, are limited in duration and in scope of coverage to the terms of this limited warranty, unless a shorter period is allowed by law.

SCRATCH REMOVAL INSTRUCTIONS

1. For effective scratch removal and polishing, you will need to purchase these items.
   1 sheet 1000 grit 3M® wet-dry sandpaper
   1 sheet 1500 grit 3M® wet-dry sandpaper
   1 sheet 2000 grit 3M® wet-dry sandpaper
   1 small container of 3M® rubbing compound
   These items can be purchased at most auto supply stores that provide supplies to professional paint and body shops. Call before you go. Not all auto supply stores will have these items.
2. Start sanding with 2000 grit paper. Use small squares of paper about 2"x 2" for all sanding and use lots of water. The water serves as both a lubricant and to prevent residue buildup on the paper. Residue buildup shortens the effective life of the paper and may scratch the surface you're trying to polish.
3. 2000 grit paper is the finest grit available (the higher the number, the finer the grit). If you can't remove all of the scratches with 2000 grit, switch to 1500 grit. Remember to wash the paper frequently with water as you sand.
4. If all of the scratches can't be removed with 1500 grit, switch to 1000 grit. This should remove most fine scratches. If you have deep scratches or a gouge, coarser paper may have to be used (see chart to right). Be careful! Using grit that is too coarse may actually put in more scratches than it removes.
5. Once you have removed all of the scratches, by sanding with the finest paper possible, repeat the sanding process using successively finer grits of paper until you've once again sanded with 2000 grit.
6. Now use 3M® rubbing compound on a soft, damp cloth. Polish using considerable pressure to produce a smooth, shiny finish.



SCRATCH / SANDPAPER GUIDE

Lyons® Bathtubs & Showers

COMPLIANCE Certifications:
CAN/ULC S102.2 Flame-75
Smoke Developed-485 code

Lyons Industries, Inc.
30000 M-62 West, Dowagiac, MI 49047
1-800-458-9036
www.lyonsindustries.com
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